

## How to replace MethaMeasure tubing.

Before starting to change the tube please prime any liquid out of the pump. Make sure you only use tube supplied by MethaMeasure Ltd.

- 1 - Unlock the cabinet door using the key.



2 - Remove the tubing from the Methadone bottle.



3 – Then flip the lever on the motor head from the right to the left. This will release the tubing and any liquid that is possibly still stuck in the tubing.



4 – Once the motor head is fully open, remove the tubing from the white connector and you will now be able to slide the tubing out the motor head



5 - Remove the tube from each clamp on both sides of the motor and pull through the hole.



6 - Using the new connector received push it through the left hole until it is secure in the hole. The connector should now be showing at both sides. Attach the shorter stiffer PVC tube to the bottom half of the connector.



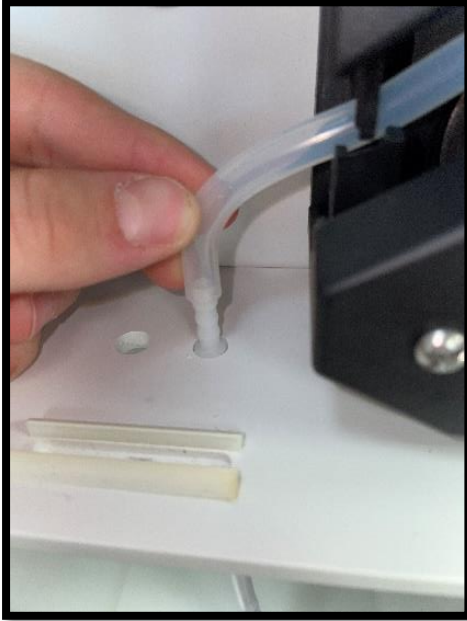


7 - Place the new silicone tube back into the left and right clamps of the motor head. Adjust the tube by pulling either side gently. The tube should be sat on the chrome rollers. There should not be any excess tube in the pump head.





8 - Attach the tube to the connector and the weight back onto the tube.



9 – Once the tube is refitted it should look the same as the image below. The tube should run across the chrome rollers and be held in position by the clamps. The top of the pump should now be closed.








10 - Insert tube back into the methadone stock bottle.  
The pump can now be reprimed and the service volume **must** be reset and the pump recalibrated before any dispensing takes place. Please call 0800 027 0671 and choose Option 1 to confirm the tube change has taken place.



## DOCUMENT DETAILS

 <b>METHAMEASURE</b> LIMITED	<b>Tube Change Guide</b>		
	<b>No: MAN002</b>	<b>Rev: 01</b>	<b>Page: 10/10</b>

## REVISION HISTORY

Rev	CR #	Approval / Effective Date	Description of Change	Originator
0	CR-2023-07	3/10/2023	Release documentation	C Cave
01	CR-2024-08	26 Nov 2024	Updated details on tube fitting.	C Cave